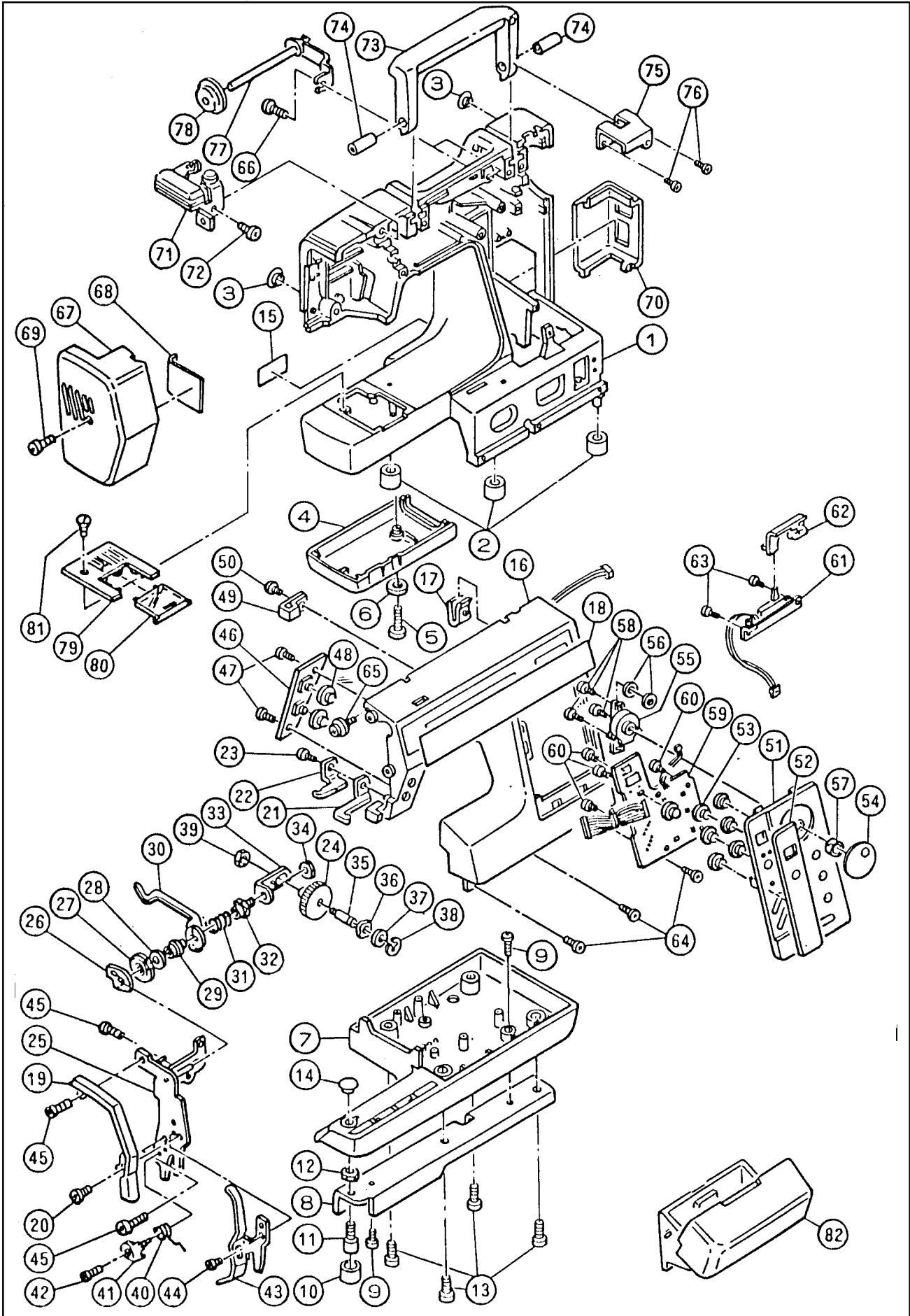


PARTS LIST

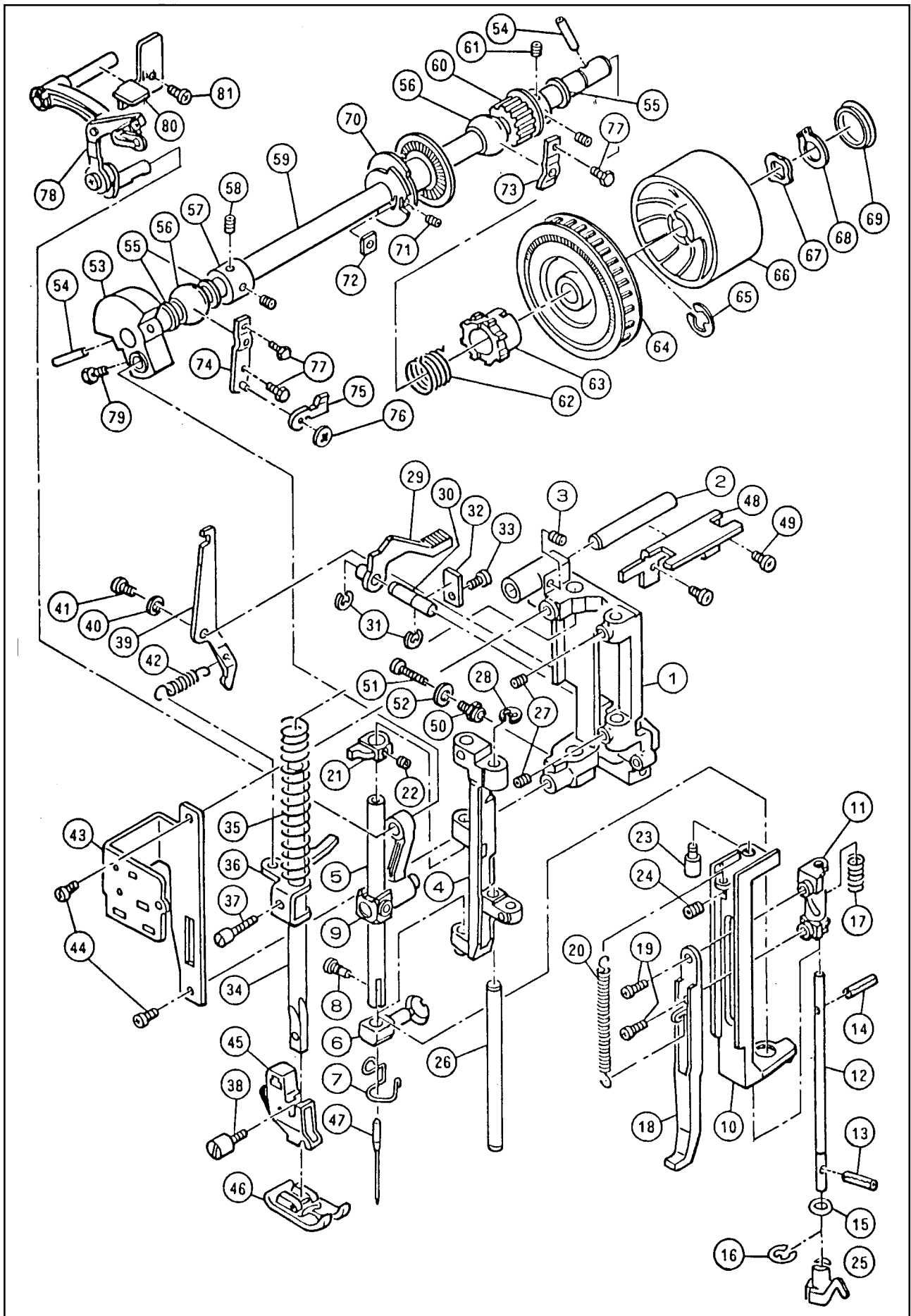
MODEL REC6000

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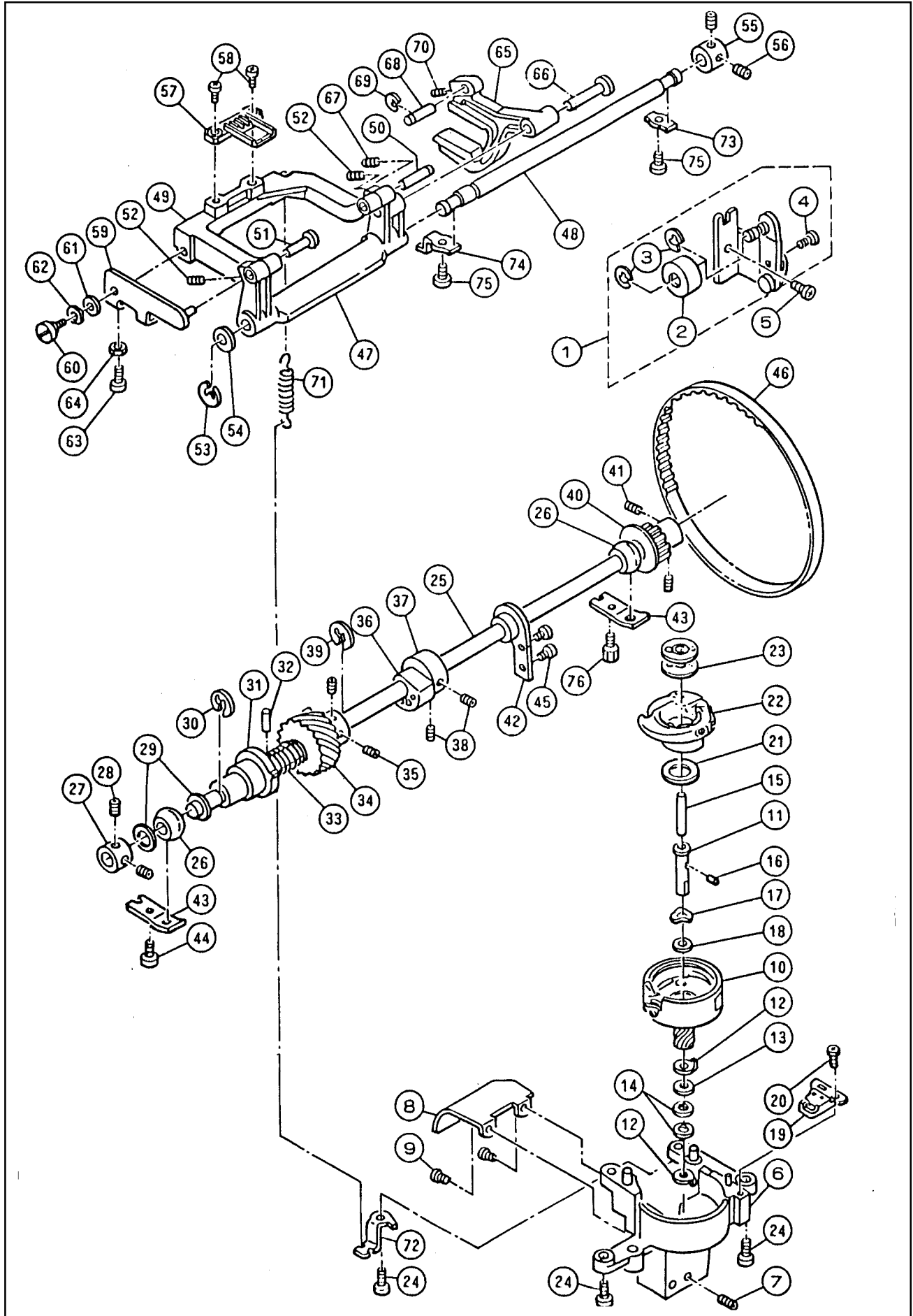
Ref. No.	PART NO.	NAME OF PART
1.	30000	Head
2.	91362	Rubber Foot
3.	91365-2	Cap
4.	30001	Bed Lid
5.	S90592-C	Set Screw
6.	7356	Washer
*	30003-B	Base Assy. (Incl. 7-12)
7.	30004-B	Base
8.	30005	Base Reinforcement Plate
9.	S10812-B	Tapping Screw
10.	91362	Rubber Foot
11.	S30006	Rubber Foot Adjusting Screw
12.	N91648	Lock Nut
13.	S11353	Set Screw
14.	91365-2	Cap
15.	30738	Serial Number Plate
*	30720	Front Cover Assy. (Incl. 16-63)
16.	30008-7	Front Cover
17.	N30009	Front Cover Nut
18.	30721	Pattern Chart Label
19.	30034	Take-Up Lever Cover
20.	S2890	Set Screw
21.	30032	Lower Thread Guide (A)
22.	30033	Lower Thread Guide (B)
23.	S30123	Set Screw
*	30505-4	Tension Regulator Assy. (Incl. 24-44)
24.	30015-B	Tension Dial
25.	30016	Tension Bracket W/Pin
26.	30018	Tension Disc (L)
27.	30017	Tension Disc (R)
28.	30044	Washer
29.	30154	Tension Collar
30.	30022	Tension Releasing Lever
31.	12481	Tension Spring
32.	12482	Tension Adjusting Screw
33.	30021	Tension Plate
34.	N12483	Tension Adjusting Nut
35.	30020	Tension Dial Shaft
36.	11137	Wave Washer
37.	10361	Washer
38.	7492	Snap Ring
39.	N72	Nut
40.	30027	Check Spring
41.	30029	Check Spring Cover
42.	S11431	Set Screw
43.	30506	Thread Route Guide
44.	S60649	Set Screw

Ref. No.	PART NO.	NAME OF PART
45.	S30123	Set Screw
46.	30467	Switch Board Assy.
47.	S61041	Set Screw
48.	13272-C	Key Top
49.	7711	Cord Band
50.	S61041	Set Screw
*	30468-2	Control Panel Assy. (Incl. 51-60)
51.	30463-2	Control Panel
52.	30722-2	LED Panel
53.	13272-C	Key Top
54.	30465	Pattern Selector Dial
55.	30470	Rotary Switch
56.	12453	Washer
57.	30466	Spring
58.	S10812-B	Set Screw
59.	30469	Control Board
60.	S30271	Set Screw
61.	30531	Speed Controller Assy.
62.	30240	Speed Control Knob
63.	S30123	Set Screw
64.	S2812	Set Screw
65.	S12886	Set Screw
66.	S30274	Set Screw
67.	30035-5	Light Cover
68.	30026	Heat Reflector
69.	S90810	Set Screw
70.	30718	Terminal Cover
71.	30063	Thread Guide Assy.
72.	S2812	Set Screw
73.	30069	Carrying Handle
74.	30070	Carrying Handle Pin
75.	30476	Pin Holder (R)
76.	S2812	Set Screw
77.	30073	Spool Pin
78.	30074	Spool Cap
79.	30129	Needle Plate Assy.
80.	30196	Bobbin Cover Plate
81.	S30201	Set Screw
82.	30192	Extension Table

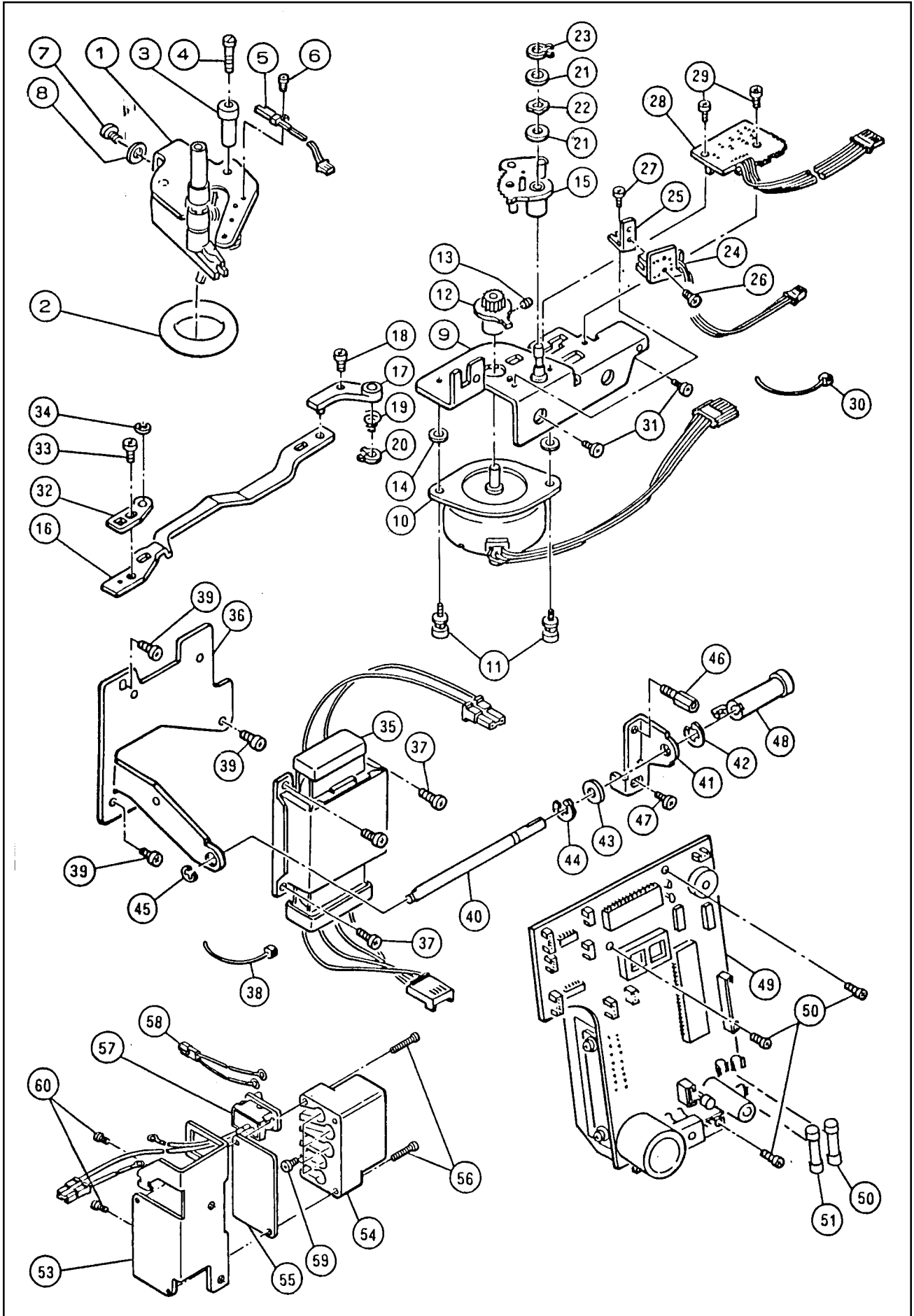


Ref. No.	PART NO.	NAME OF PART
*	30294	Needle Bar Guide Bracket Assy. (Incl. 1-44)
1.	30038	Needle Bar Guide Bracket
2.	30039	Guide Bracket Shaft
3.	S30388	Set Screw
*	30275	Needle Bar Guide Assy. (Incl. 4-25)
4.	30042	Needle Bar Guide
*	30030-2	Needle Bar Assy. (Incl. 5-8)
5.	30048	Needle Bar
6.	13068-T	Needle Clamp
7.	13070	Needle Bar Thread Guide
8.	S12040	Set Screw
9.	30049	Needle Bar Crank Rod Assy
10.	30258	Needle Threader Bracket
11.	30259	Shaft Holder
12.	30260	Needle Threader Shaft
13.	30261-1	Spring Pin
14.	30261	Spring Pin
15.	30393	Washer
16.	7221	Snap Ring
17.	13074	Spring
18.	30262	Needle Threader Lever
19.	S30271	Set Screw
20.	30391	Spring
21.	30263	Pin Stopper
22.	S2894	Set Screw
23.	30264	Bracket Pin
24.	S30388	Set Screw
25.	13075	Hook
26.	30043	Needle Bar Shaft
27.	S30388	Set Screw
28.	4993	Snap Ring
29.	30051	Presser Foot Lifter
30.	30052	Presser Foot Lifter Shaft
31.	4993	Snap Ring
32.	30040	Shaft Holder
33.	S2890	Set Screw
34.	30054	Presser Bar
35.	30053	Presser Bar Spring
36.	30055	Presser Bar Guide Bracket
37.	S30056	Set Screw
38.	S13064	Presser Foot Screw
39.	30023	Tension Releasing Lever
40.	30024	Collar
41.	S2812	Set Screw

Ref. No.	PART NO.	NAME OF PART
42.	30167	Spring
43.	30060	Socket Holder
44.	S2812	Set Screw
45.	13235	Presser Foot Holder
46.	30057	Regular Foot
47.	1208	Needle (#14)
48.	30046	Guide Bracket Shaft Holder
49.	S2812	Set Screw
50.	S30061	Needle Bar Adjusting Screw
51.	S30138	Lock Screw
52.	6277-1	Washer
*	30295	Main Shaft Assy. (Incl. 53-72)
53.	30083	Balance Weight
54.	1474	Roll Pin
55.	12005	Polyslider
56.	30084	Ball Bushing
57.	30085	Main Shaft Collar
58.	S60466	Set Screw
59.	30296	Main Shaft
60.	30087	Main Shaft Pulley
61.	S60466	Set Screw
62.	30297	Clutch Spring
63.	30298	Spring Cap
64.	30282	Belt Wheel
65.	30045	Snap Ring
66.	30280	Handwheel
67.	60923	Wave Washer
68.	30299	C-Ring
69.	30281	Cap
70.	30287	Timing Slit
71.	S30153	Set Screw
72.	N30300	Nut
73.	30662	Bushing Holder (R)
74.	30663	Bushing Holder (V)
75.	30010	Front Cover Holder
76.	N10944	Push Nut
77.	S30273	Set Screw
78.	30495	Thread Take-Up Lever Assy.
79.	BS6/6	Set Screw
80.	30100	Take-Up Lever Pin Holder
81.	S2812	Set Screw

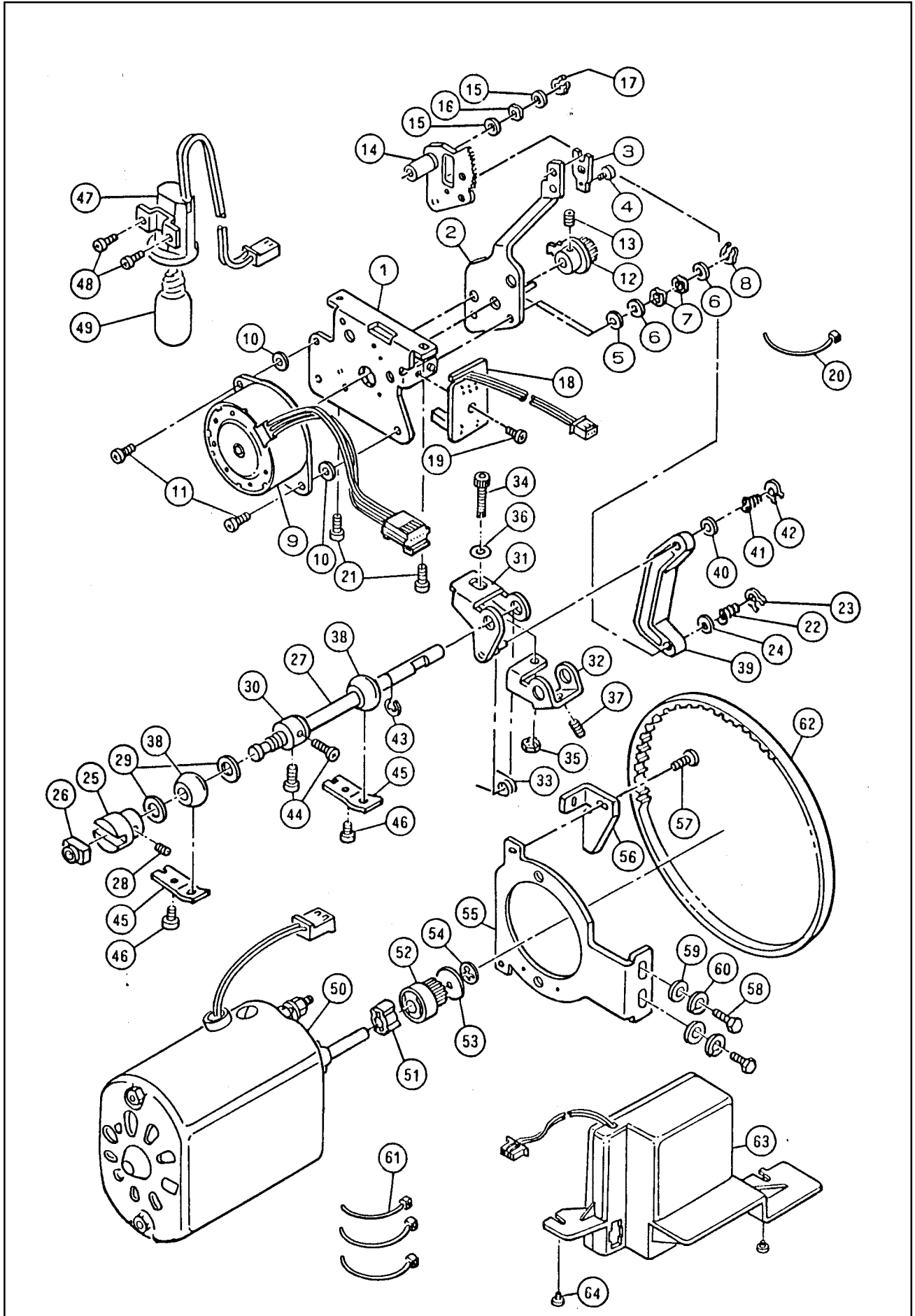


Ref. No.	PART NO.	NAME OF PART	Ref. No.	PART NO.	NAME OF PART
1.	30092	Idle Pulley Assy. (Incl. 2-4)	41.	S60466	Set Screw
2.	91451	Idle Pulley	42.	30337	Lower Shaft Holder
3.	7156	Snap Ring	43.	30665	Bushing Holder
4.	S2890	Set Screw	44.	S2812	Set Screw
5.	S2812	Set Screw	45.	S2890	Set Screw
6.	30130	Hook Assy. (Incl. 6-20)	46.	30091	Timing Belt
7.	30137	Hook Base	47.	30158	Feed Shaft Assy. (Incl.47-71)
8.	S30389	Set Screw	48.	30159	Feed Shaft Guide
9.	30156	Gear Cover	49.	30160	Feed Shaft
10.	S11697-B	Set Screw	50.	30161	Feed Dog Base
11.	30113	Hook	51.	30162	Feed Base Pin (R)
12.	30131	Hook Shaft	52.	30163	Feed Base Pin (L)
13.	30133	Washer	53.	S12544	Set Screw
14.	30134	Washer	54.	7492	Snap Ring
15.	10995	Polyslider	55.	12365	Polyslider
16.	30135	Oil Wick (1)	56.	30168	Feed Shaft Collar
17.	30136	Oil Wick (2)	57.	S12544	Set Screw
18.	30386	Wave Washer	58.	30164	Feed Dog
19.	30387	Washer	59.	S2868	Set Screw
20.	30139	Bobbin Holder Stopper	60.	30165	Feed Driving Cam Follower
21.	S11697-B	Set Screw	61.	S30166	Set Screw
22.	30118	Magnet	62.	6277-4	Washer
23.	30457	Bobbin Holder	63.	12006	Wave Washer
24.	30222	Bobbin	64.	S30153	Adjusting Screw
25.	S10706	Set Screw	65.	N13189	Lock Nut
26.	30336	Lower Shaft Assy. (Incl.25-42)	66.	30169	Forked Cam Follower
27.	30176	Lower Shaft	67.	30170	Pin
28.	30177	Ball Bushing	68.	S12544	Set Screw
29.	30178	Collar	69.	30172	Slide Block Pin
30.	S12544	Set Screw	70.	4993	Snap Ring
31.	60254	Washer	71.	S12544	Set Screw
32.	60204	Snap Ring	72.	30167	Spring
33.	30179	Feed Rocking Cam	73.	30157	Spring Holder
34.	30180	Rocking Cam Pin	74.	30173	Shaft Holder (R)
35.	30181	Spring	75.	30174	Shaft Holder (L)
36.	30182	Lower Shaft Gear	76.	S2812	Set Screw
37.	S60466	Set Screw		S30477	Set Screw
38.	30184	Feed Cam			
39.	30183	Feed Cam Collar			
40.	S90932	Set Screw			
	60204	Snap Ring			
	30185	Belt Pulley			



Ref. No.	PART NO.	NAME OF PART
1.	30625	Bobbin Winder Assy. (Incl. 2-4)
2.	1352	Rubber Ring
3.	30081	Limiting Pipe
4.	S10848	Set Screw
5.	30602	Bobbin Winder Switch
6.	S30603	Set Screw
7.	S10706	Set Screw
8.	7240	Washer
.	30483	Z/Z Pulse Motor Assy. (Incl. 9-30)
9.	30350	Z/Z Pulse Motor Bracket
10.	30484	Z/Z Pulse Motor
11.	S30390	Set Screw
12.	30286	Pulse Motor Gear
13.	S2894	Set Screw
14.	12453	Washer
15.	30354	Z/Z Gear Plate
16.	30359	Needle Bar Guide Rod
17.	30360	Connecting Rod
18.	S12786	Set Screw
19.	12016	Spring
20.	30345	C-Ring
21.	6277-4	Washer
22.	12006	Wave Washer
23.	30361	C-Ring
24.	30485	Z/Z Sensor
25.	30363	Sensor Bracket
26.	S2802	Set Screw
27.	S11697-B	Set Screw
28.	30486	STS Sensor
29.	S11697-B	Set Screw
30.	11380	Cord Band
31.	S2812	Set Screw
32.	30365	Adjusting Plate
33.	S2808	Set Screw
34.	7221	Snap Ring
.	30741	Transformer Assy. (Incl. 35-38)
35.	30742	Transformer (Serial No. G201001-G201150)
	30742-a	(Serial No. G201151-)

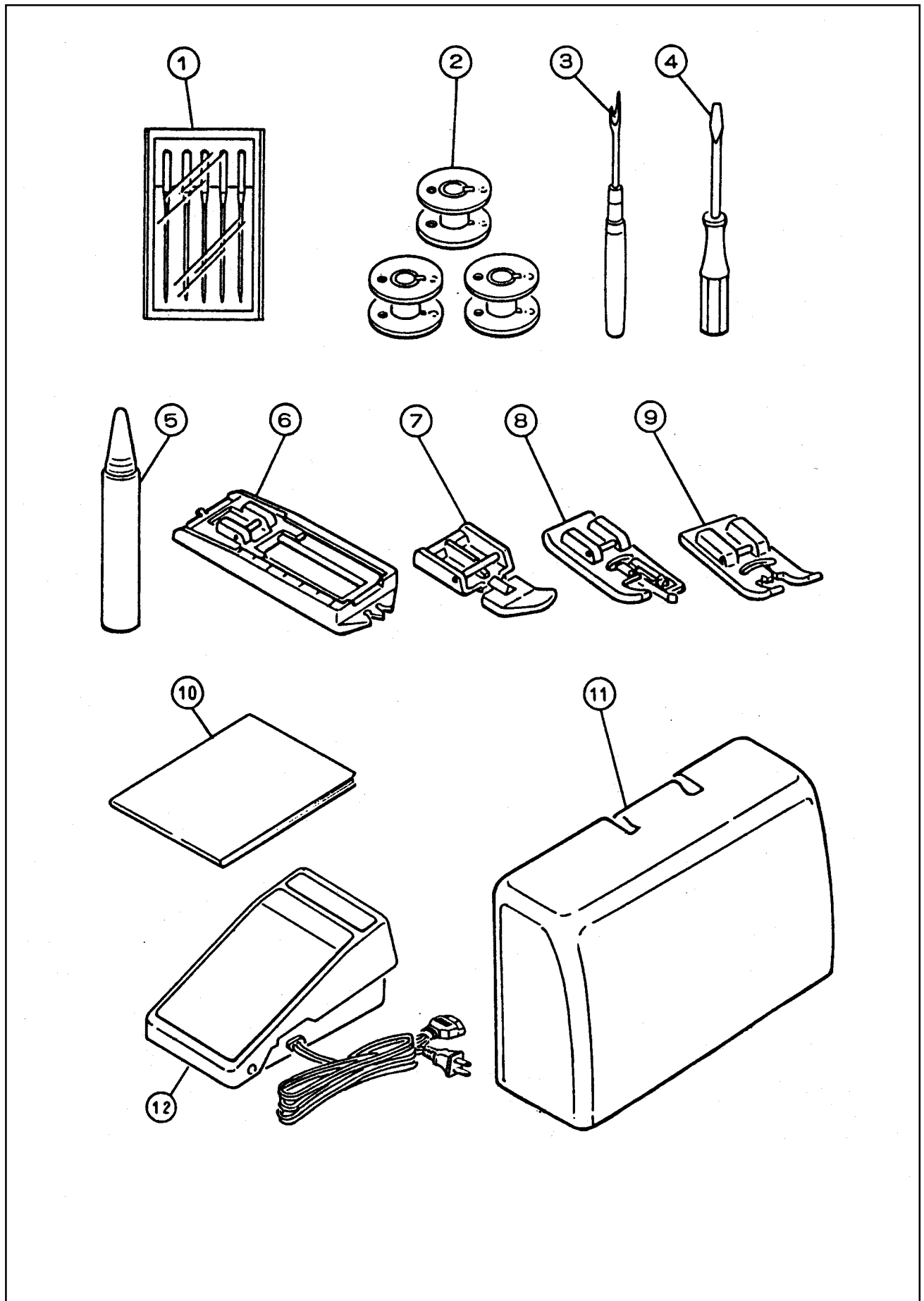
Ref. No.	PART NO.	NAME OF PART
36.	30303	Bracket
37.	S2890	Set Screw
38.	11380	Cord Band
39.	S2812	Set Screw
.	30482	Feed Fine Tuner Assy.
40.	30347	Fine Tuner Shaft
41.	30348	Fine Tuner Bracket
42.	7492	Snap Ring
43.	10361	Washer
44.	30210-53	Spring Snap Ring
45.	12149	Snap Ring
46.	30478	Spacer
47.	S2810	Set Screw
48.	30127	Feed Fine Tuner
49.	30729	CPU Circuit Board Assy. (Incl. 50-51)
50.	Fu-001	Fuse (250V-2A)
51.	Fu-003	Fuse (250V-3A)
52.	S2840	Set Screw
.	30739	Terminal Block Assy. (Incl. 53-59) (Serial No. G201001-G201150)
	30739-a	(Serial No. G201151-)
53.	30719	Terminal Bracket
54.	12413	Terminal Block
55.	12415	Insulating Plate
56.	S12419	Set Screw
57.	30740	Power Switch Assy. (Serial No. G201001-G201150)
	30740-a	(Serial No. G201151-)
58.	LD-110	Foot Control Cord
59.	S2907	Set Screw
60.	S12785	Set Screw



Ref. No.	PART NO.	NAME OF PART
*	30487	Feed Pulse Motor Assy. (Incl.1-20)
1.	30367	Feed Pulse Motor Bracket
2.	30370	Feed Adjusting Plate
3.	30373	Feed Adjusting Sub Plate
4.	S2890	Set Screw
5.	10995	Washer
6.	6277-4	Washer
7	12006	Wave Washer
8.	30361	C-Ring
9.	30488	F Pulse Motor
10.	12453	Washer
11.	S30390	Set Screw
12.	30286	Pulse Motor Gear
13.	S2894	Set Screw
14.	30376	F Gear Plate
15.	6277-4	Washer
16.	12006	Wave Washer
17.	30361	C-Ring
18.	30489	Feed Sensor
19.	S2802	Set Screw
20.	11380	Cord Band
21.	S2812	Set Screw
22.	12016	Spring
23.	30345	C-Ring
*	30632	Feed Regulator Assy. (Incl. 24-44)
24.	12453	Washer
25.	30188	Feed Regulator
26.	30189	Slide Block
27.	30190	Feed Regulator Shaft
28.	S90932	Set Screw
29.	60254	Polyslider
30.	30178	Collar
31.	30340	Feed Regulator Arm
32.	30342	Feed Regulator Plate
33.	30343	Spring
34.	S30392	Feed Adjusting Screw
35.	N91648	Lock Nut
36.	7240	Washer
37.	S90932	Set Screw
38.	30177	Ball Bushing
39.	30633	Feed Connecting Rod
40.	12453	Washer

Ref. No.	PART NO.	NAME OF PART
41.	12016	Spring
42.	30345	C-Ring
43.	60204	Snap Ring
44.	S90855	Set Screw
45.	30665	Bushing Holder
46.	S2812	Set Screw
47.	30328	Sewing Light
48.	S2840	Set Screw
49.	8954-C	Light Bulb
*	30744	Motor Assy. (Incl. 50-57)
50.	30745	Motor
51.	30537	Cushion
52.	30536	Motor Pulley
53.	30536-1	Flange
54.	N10944	Push Nut
55.	30538	Motor Bracket
56.	30539	Motor Bracket Sub Plate
57.	S2812	Set Screw
58.	S30253	Set Screw
59.	30257	Washer
60.	4403	Spring Washer
61.	11380	Cord Band
62.	30090	Motor Belt
63.	30748	Speed Control Board Assy. (Serial No. G201001-G201150)
	30748-a	(Serial No. G201151-)
64.	S2812	Set Screw

6



Ref. PART NO. NAME OF PART
No.

6

1.	90885	Needle Assortment
2.	30222	Bobbin
3.	2024	Seam Ripper
4.	2001-T	Screwdriver
5.	13298	Oiler
6.	12925	Buttonhole Foot
7.	90867	Zipper Foot
8.	30244	Overcasting Foot
9.	30217	Satin Stitch Foot
10.	30750	Owner's Guide
11.	30383-2	Cover
12.	30747	Foot Control